

COMPACT 27·6 | VT 27·6

LOW TENSION HEAT TREATMENT MACHINE – RESISTANCE METHOD

DIMENSIONS:

Depth 960 mm

Width 779 mm

Height 1035mm (with wheels)

WEIGHT:

240 kg

POWER:

27 KVA

OUTPUT NR.:

n. 6 independent outputs

MAIN TECHNICAL CHARACTERISTICS:

- max current in output 50A
- three phase power supply 400V 50
- current absorption 40A
- power control by static switch SCR
- single output power 4,5 KVA (n.1 heating elements for each output-50A)
- continuous temperature regulation 0 to 1200°C
- automatic regulation of heat treatment cycle temperature
- manual/automatic mode regulation
- insulation transformer with 27 KVA power
- Over temperature security
- 63A magneto-thermic general switch
- IP 20 security protection
- N. 1 microprocessor temperature electronic board suitable to control 6 outputs with the following characteristics:
mode selection: manual/automatic
PID regulation
variable band alarm selectable by operator
linear interpolation of thermocouple
automatic room temperature compensation



- **Compact-VT 27/6** : variable tension from 0 to 90V
- **Compact 27/6** : fix tension 45V or 90V

“Power control by static switch SCR allows a more accurate and appropriate power managing”

[Image shows 110kw model with the optional paper recorder assembled as example]

VIDEOGRAPHIC TOUCHSCREEN 7" PROGRAMMER / RECORDER

- TFT 7" touch screen display, 800x480 pixel with backlighting
- Functioning temperature -20 +65 °C
- Degrees °C or °F
- Accuracy class 0,3
- Set points, hold times, heating and cooling gradients, absorbed current and alarms setup
- Programming memory with 10 pre-set heating cycles.
- 8GB recorded cycles memory (equivalent to thousands of heating cycles)
- Recorded cycles download on USB key
- Status alarm (High and low temperature, interrupted thermocouple)
- Multilanguage (Italian, English, French and Spanish)
- Integrated instruction manual
- Protection Degree IP65



PAPER AUXILIARY RECORDER ASSEMBLED ON THE MACHINE (OPTIONAL TO BE REQUESTED)

Microprocessor temperature recorder, range 0 ÷ 1000°C,
Ni/Cr-Ni/Al "K" type thermocouples, flowing of diagram paper 20
mm/h, n. 6 plotting points, width of scale 100 mm.

- Inputs, paper speed and scale range programmable
- precision $\pm 0,3\%$ of the scale range ± 1 digit
- dimensions 144 x 144 mm



CONNECTING CABLE SET

POWER CABLES



*N. 6 Bi-polar cables
connecting the power unit
to the heating element
cables*

- Length 15 Mt standard (other lengths available upon request)
- Sect. 16 mmq
- Rubber insulation
- Connectors for 400A welder

HEATING ELEMENTS CONNECTING CABLES

*N. 12 One-way cables
connecting the power
cables to the heating
elements*

- Length 1,3 M standard (Other lengths available on request)
- Sect. 10 mmq
- n. 1 connectors for 400A welder and n. 1 connectors with 1/4 turn 60 A quick coupling.

THERMOCOUPLE CONNECTING CABLES



*N. 6 Extension TC cables
type "KX" for the
thermocouple connection*

- Length 15 Mt standard (other lengths available upon request)
- Insulation PVC+PVC 105°
- Polarized connectors type "K"

Contacts:
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