

COMPACT 55·12 | VT 55·12

LOW TENSION HEAT TREATMENT MACHINE – RESISTANCE METHOD

DIMENSIONS:

Depth 960 mm

Width 779 mm

Height 1035mm (with wheels)

WEIGHT:

302 kg

POWER:

55 KVA

OUTPUT NR.:

n. 12 independent outputs

MAIN TECHNICAL CHARACTERISTICS:

- max current in output 50A
- three phase power supply 400V 50
- current absorption 80A
- power control by static switch SCR
- single output power 4,5 KVA (1 heating element for each output-45A)
- continuous temperature regulation 0 to 1200°C
- automatic regulation of heat treatment cycle temperature
- manual/automatic mode regulation
- insulation transformer with 55 KVA power
- Over temperature security
- 125A magneto-thermic general switch
- IP 20 security protection
- N. 2 microprocessor temperature electronic board suitable to control 6 outputs each with the following characteristics:
mode selection: manual/automatic
variable band alarm from + - 5°C to 60°C
linear interpolation of thermocouple
automatic room temperature compensation
- N. 1 electronic board only for the reading only



- **Compact-VT 55/12** : variable tension from 0 to 90V
- **Compact 55/12** : fix tension 45V or 90V

“Power control by static switch SCR allows a more accurate and appropriate power managing”

VIDEOGRAPHIC TOUCHSCREEN 7" PROGRAMMER / RECORDER

- TFT 7" touch screen display, 800x480 pixel with backlighting
- Functioning temperature -20 +65 °C
- Degrees °C or °F
- Accuracy class 0,3
- Set points, hold times, heating and cooling gradients, absorbed current and alarms setup
- Programming memory with 10 pre-set heating cycles.
- 8GB recorded cycles memory (equivalent to thousands of heating cycles)
- Recorded cycles download on USB key
- Status alarm (High and low temperature, interrupted thermocouple)
- Multilanguage (Italian, English, French and Spanish)
- Integrated instruction manual
- Protection Degree IP65



PAPER AUXILIARY RECORDER ASSEMBLED ON THE MACHINE (OPTIONAL TO BE REQUESTED)

Microprocessor temperature recorder, range 0 ÷ 1000°C,

Ni/Cr-Ni/Al "K" type thermocouples, flowing of diagram paper 20 mm/h, n. 6 plotting points, width of scale 100 mm.

- Inputs, paper speed and scale range programmable
- precision $\pm 0,3\%$ of the scale range ± 1 digit
- dimensions 144 x 144 mm



CONNECTING CABLE SET

POWER CABLES



N. 12 Bi-polar cables connecting the power unit to the heating element cables

- Length 15 Mt standard (other lengths available upon request)
- Sect. 16 mmq
- Rubber insulation
- Connectors for 400A welder

HEATING ELEMENTS CONNECTING CABLES

N. 24 One-way cables connecting the power cables to the heating elements

- Length 1,3 Mt
- Sect. 10 mmq
- High temperature silicon insulation
- n. 1 connectors for 400A welder and n. 1 connector with 1/4 turn 60 A quick coupling.

THERMOCOUPLE CONNECTING CABLES



N. 12 Extension cables type "KX" for the thermocouple connection

- Length 15 Mt standard (other lengths available upon request)
- Insulation PVC+PVC 105°
- Polarized connectors type "K"